

ABSTRACT

The present invention relates to an optical information recording medium comprising a signal substrate that has at least a signal face formed on one of the faces thereof with a center hole, a center substrate that is placed in a manner so as to seal the center hole and also to be made flat with the signal face of the signal substrate and a transparent layer that is formed on the signal face of the signal substrate and at least one portion of the center substrate, wherein a means used for carrying out a clamping process is provided in the center substrate, and a manufacturing apparatus for such an optical information recording medium.